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From medical devices to surfboards design: CFD consulting with OpenFOAM

Riccardo Rossi, PhD
Head and Founder

1st Italian OpenFOAM User Meeting
Politecnico di Milano, October 19th, 2022

About RED

History

- Established in 2016
- 50+ projects and 30+ collaborations up to date
- 30+ years experience in CFD

Areas of Expertise

- Research and development on unstructured finite-volume schemes
- From high-fidelity simulations (DNS, LES) to RANS modeling of turbulent flows
- Advanced modeling of turbulent transport

Applications Experience

- Automotive and transportation
- Architecture and construction
- Energy and environment
- Healthcare and medical devices
- Hydraulics and marine
- Process engineering
- Sports engineering

RED Team



Riccardo Rossi, Head and Founder

MSc in Mechanical Engineering, PhD in Thermo-Fluid Dynamics
20+ in CFD, former University of Bologna and Stanford University



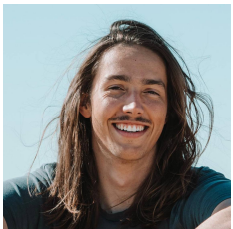
Enrico Bezzi, Senior CFD Analyst

BSc in Mechanical Engineering
5+ in CFD, specialist in automotive applications



Federico Angius, Junior CFD Analyst

MSc in Civil Engineering
4+ in CFD, specialist in boardsports applications



Alfred Reid, Junior CFD Analyst

MSc in Computational Engineering
2+ in CFD, specialist in pharmaceuticals applications



Andrea Ruju, Wave Modeling Specialist

MSc Environmental Engineering, PhD in Coastal Engineering
15+ in wave modeling, former IH Cantabria Plymouth University

CFD tools (1/2) – OpenFOAM®

Generalities

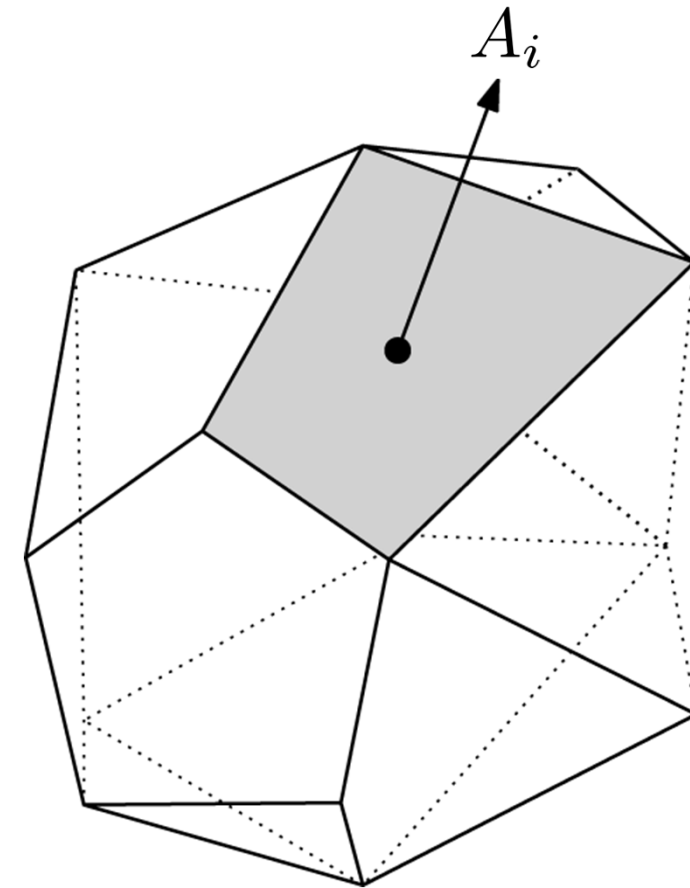
- OpenFOAM® stands for **Open Source** Field Operation and Manipulation
- OpenFOAM® is first and foremost a **C++ library** used to solve partial differential equations (PDEs), and ordinary differential equations (ODEs)
- It is licensed under the GNU **General Public License** (GPL)

Numerics

- Finite-Volume Method (FVM) based solver
- Collocated polyhedral unstructured meshes
- Second order accuracy in space and time
- MPI-based parallel execution

Pros and cons

- License free, multiphysics, highly customizable
- Steep learning curve, high expertise, no GUI



Generic polyhedral cell volume

CFD tools (2/2) – Cineca

Galileo 100 characteristics:

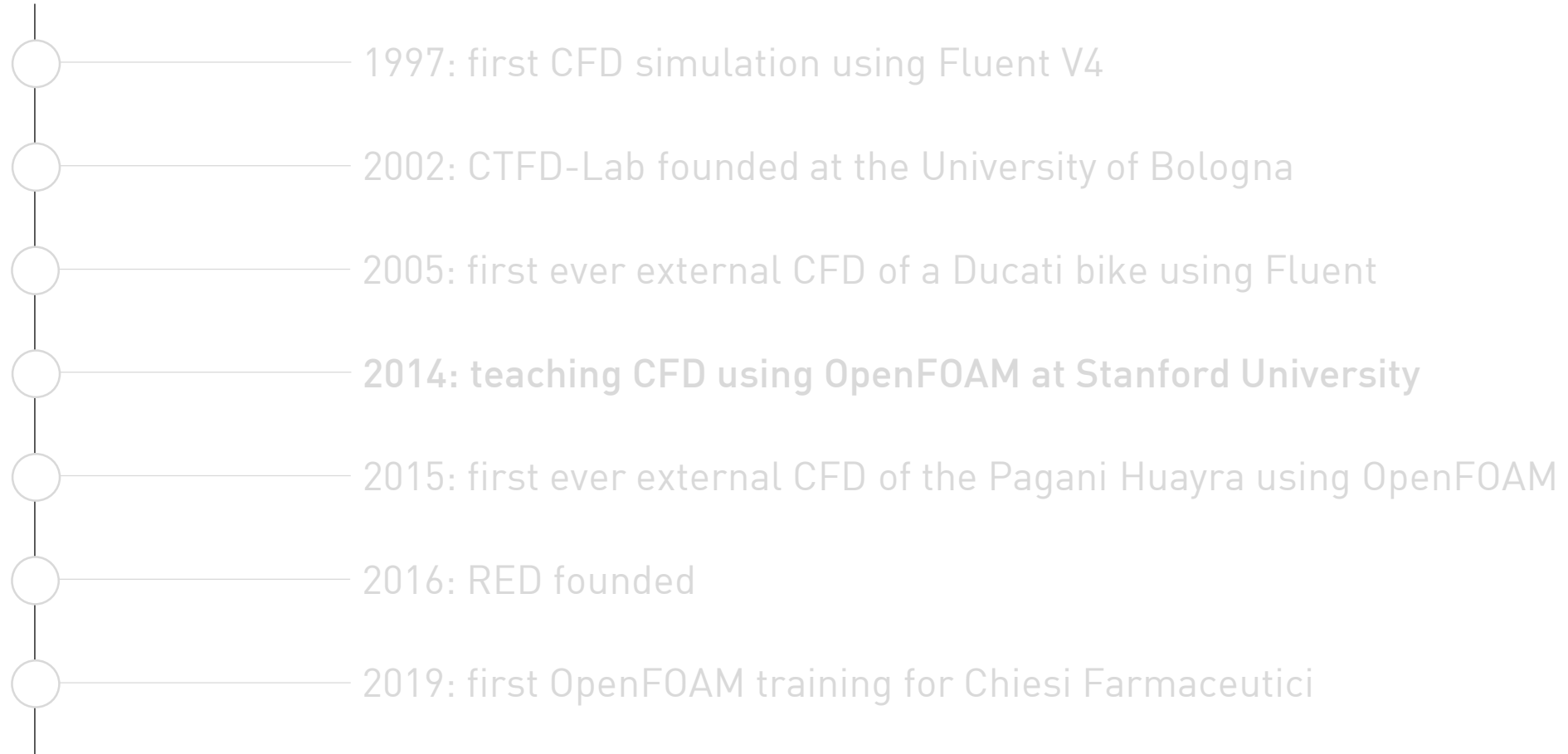
- Model: DUal-Socket Dell PowerEdge
- Architecture: Linux Infiniband Cluster
- Nodes: 554 (+10 login nodes)
- Processors: 2xCPU x86 Intel Xeon Platinum 8276-8276L (24c, 2.4Ghz)
- Cores: 48 cores/node
- Accelerators: 2xGPU nVidia V100 PCIe3 with 32GB RAM on 36 Viz nodes
- RAM: 384GB (+ 3.0TB Optane on 180 fat nodes)
- Internal Network: Mellanox Infiniband 100GbE
- Peak performance single node: 3.53 TFlop/s
- Peak performance - total : about 2 PFlop/s
- Remote access via visualization services
- Start of production: October 2021



IBM-type cluster installation at Cineca. (source: Cineca website)

OpenFOAM in RED

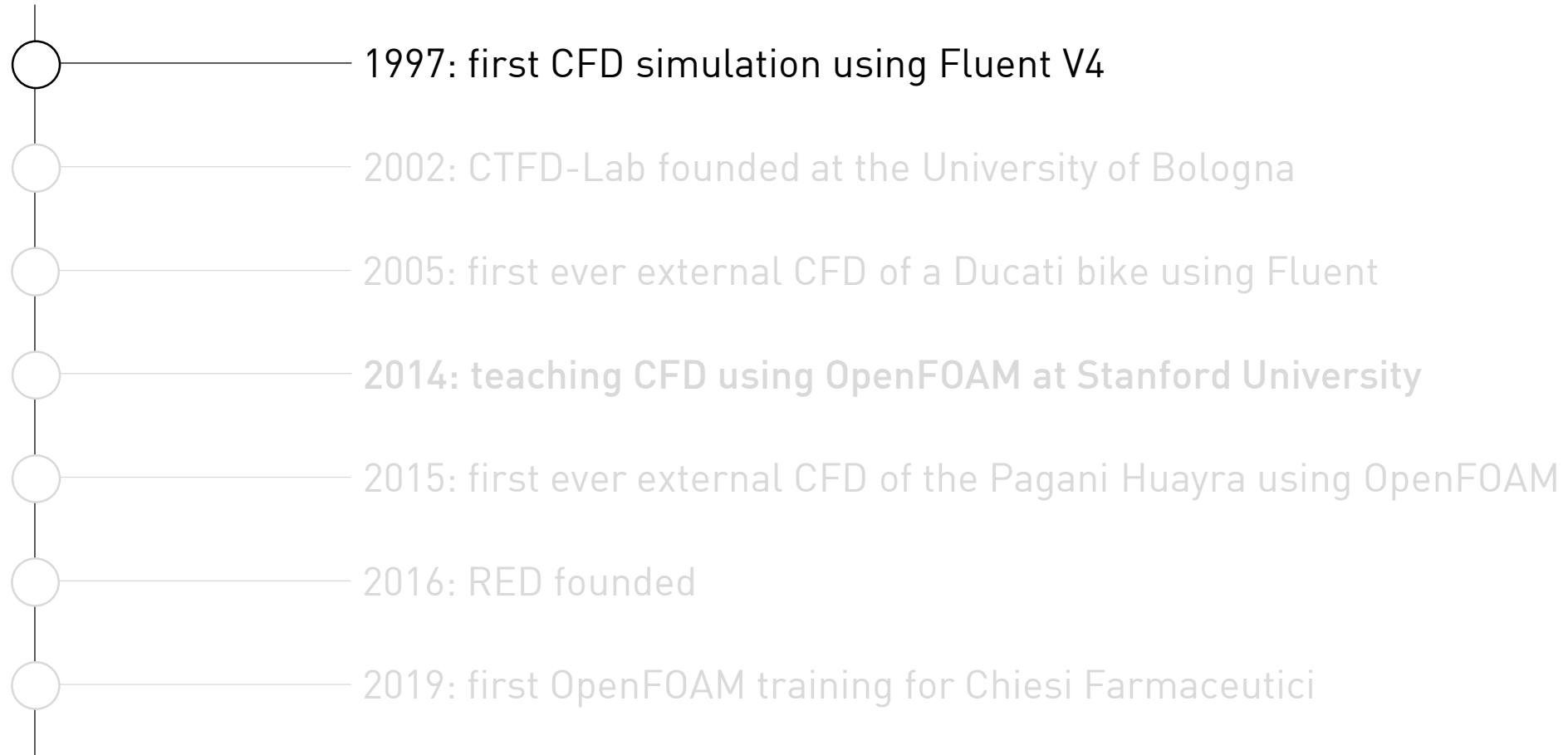
1996: (no CFD experience)



Today: (8+ years OpenFOAM experience, 5 OpenFOAM training offered)

OpenFOAM in RED

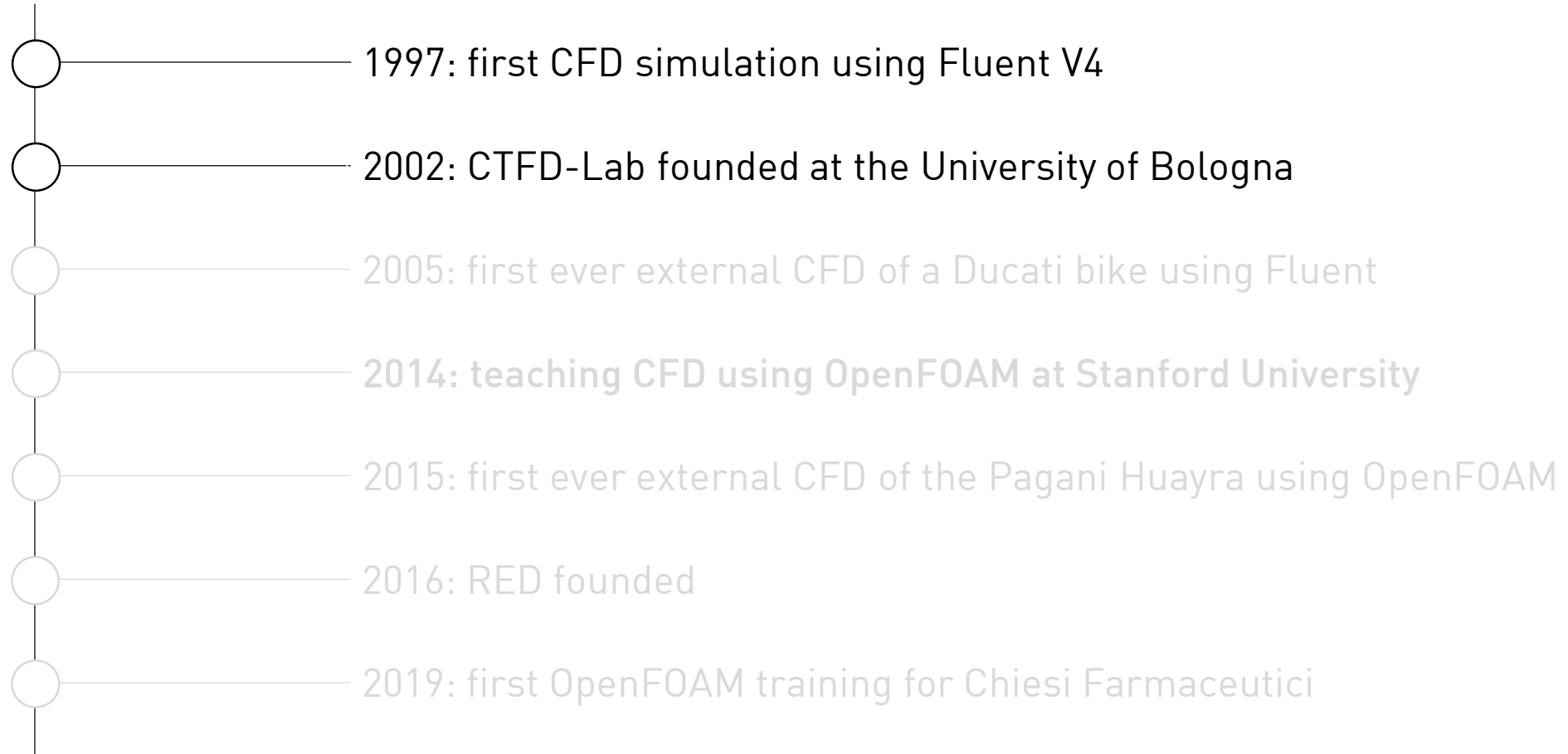
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OpenFOAM in RED

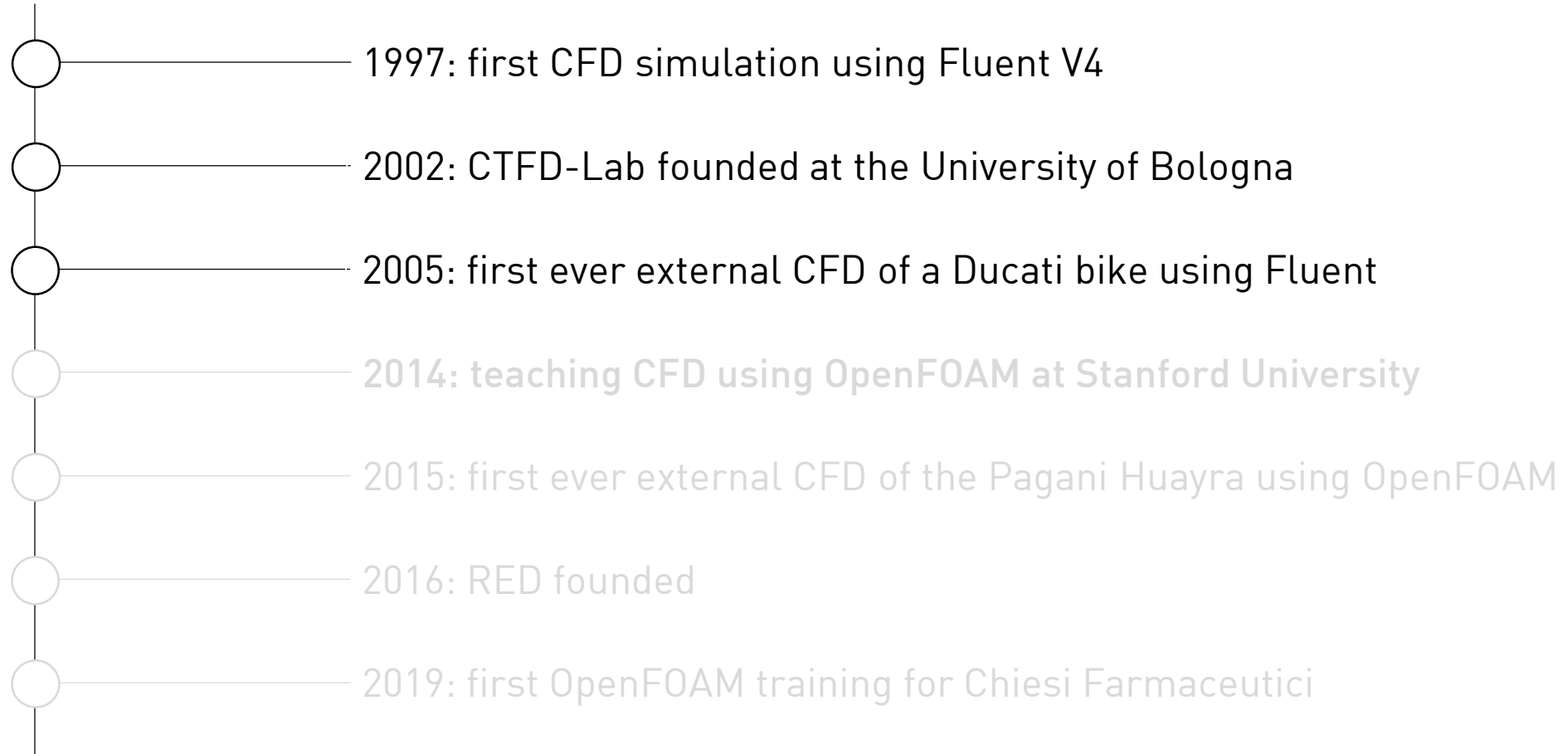
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OpenFOAM in RED

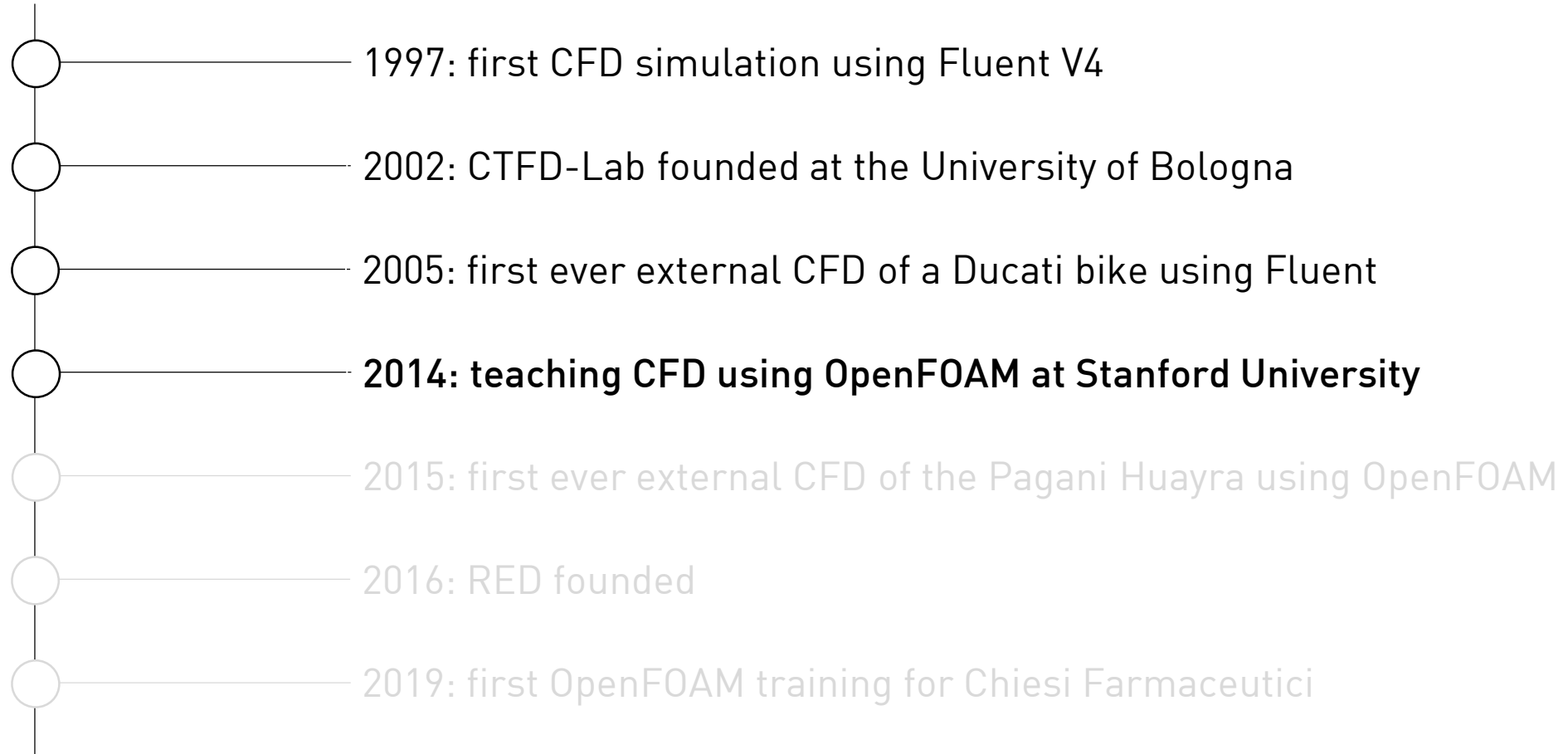
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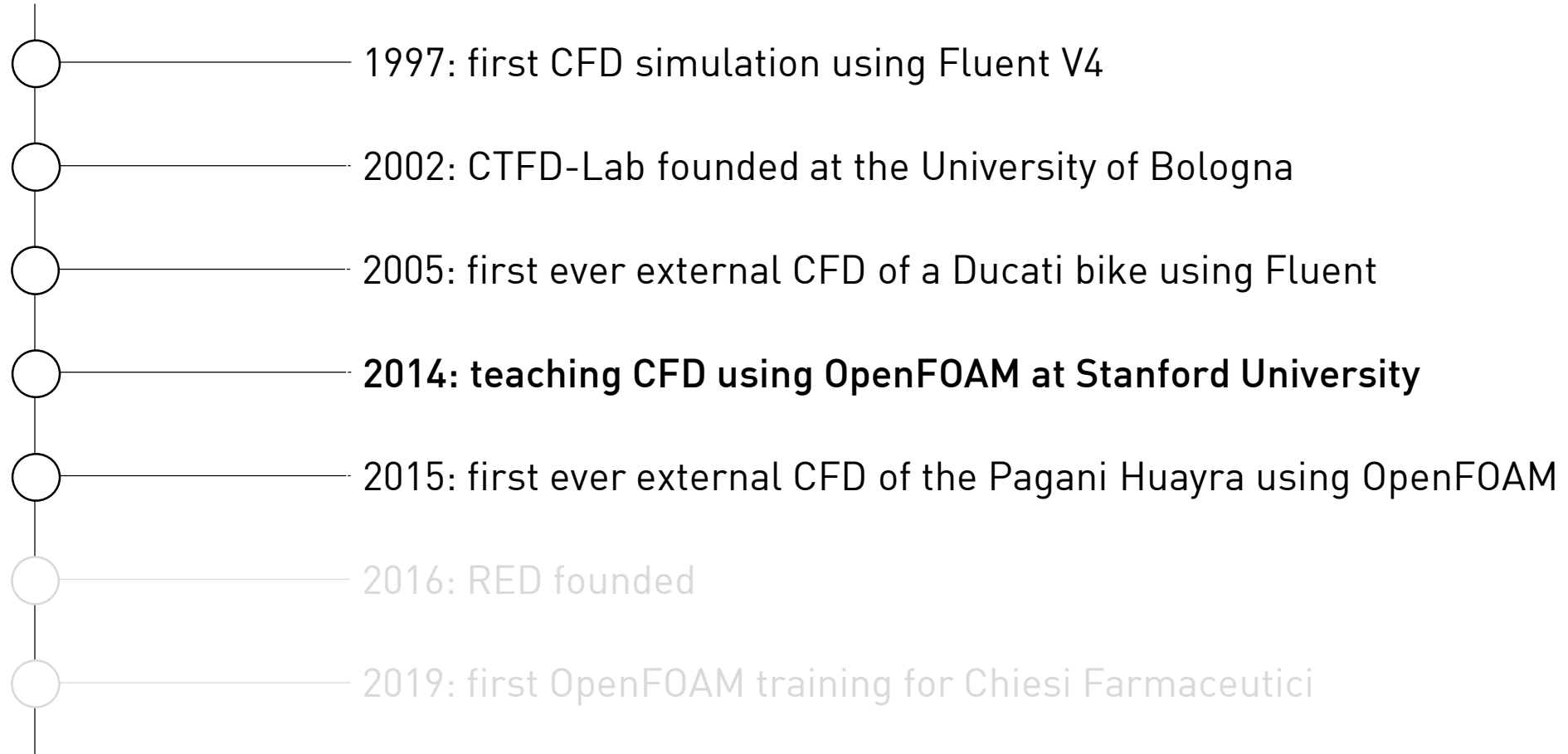
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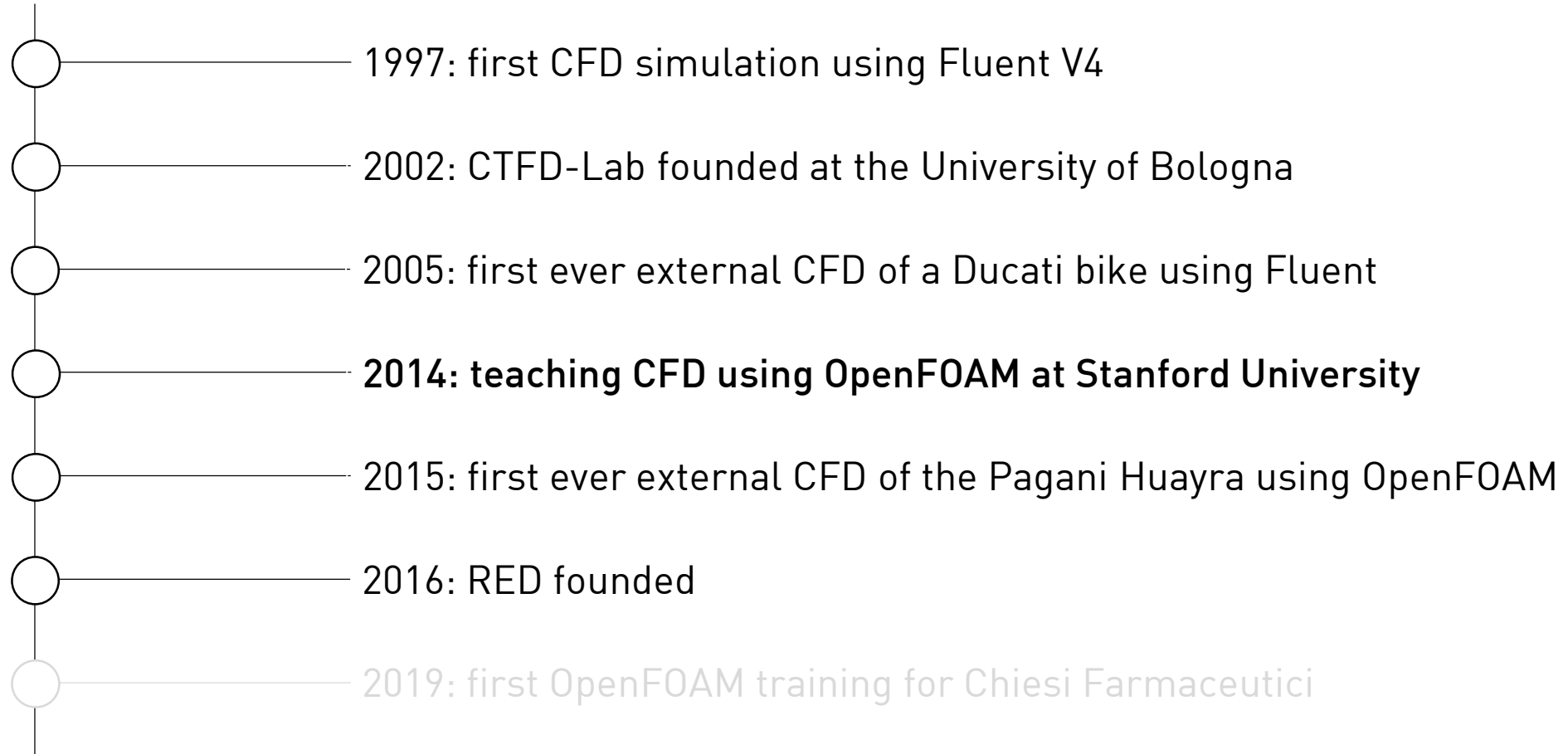
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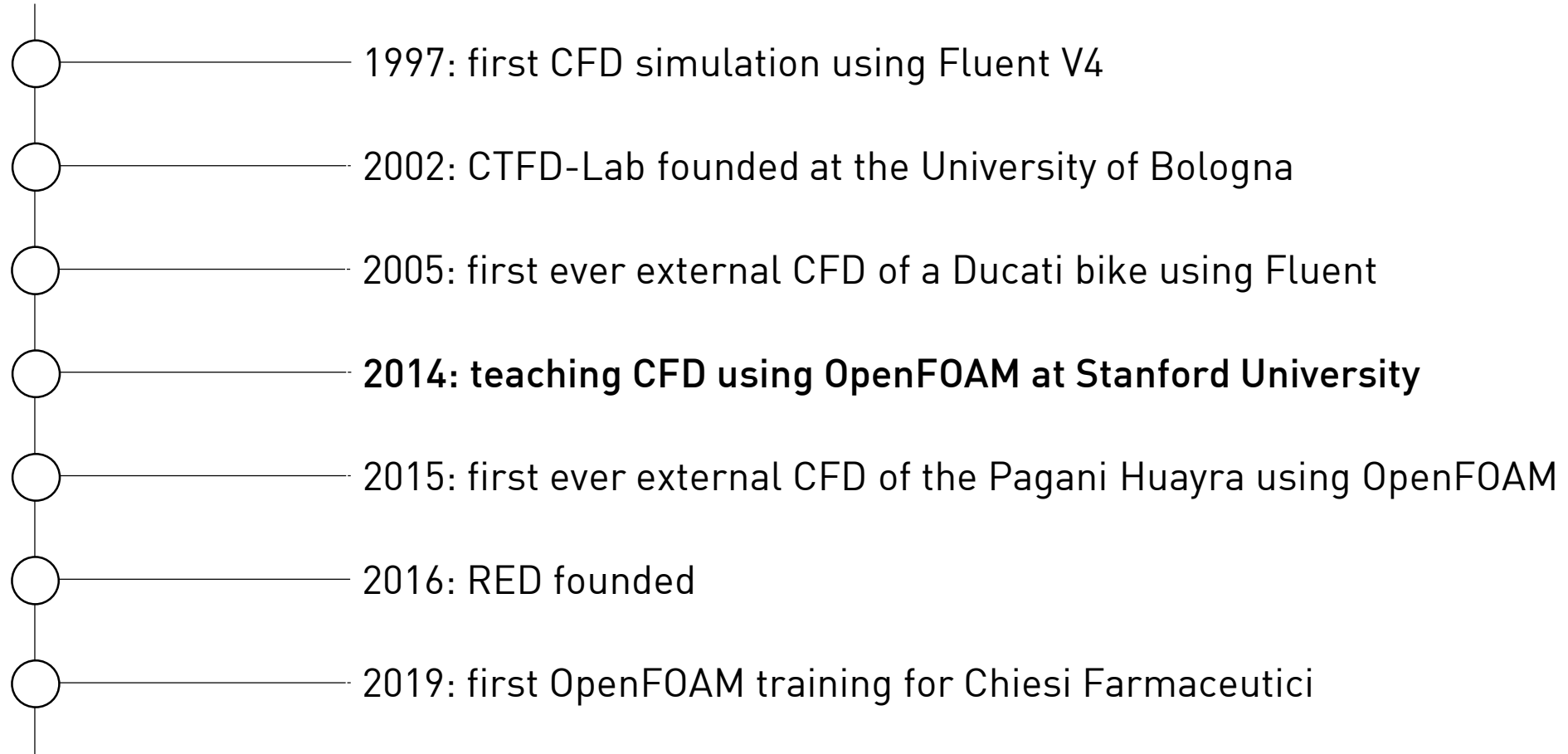
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OpenFOAM in RED

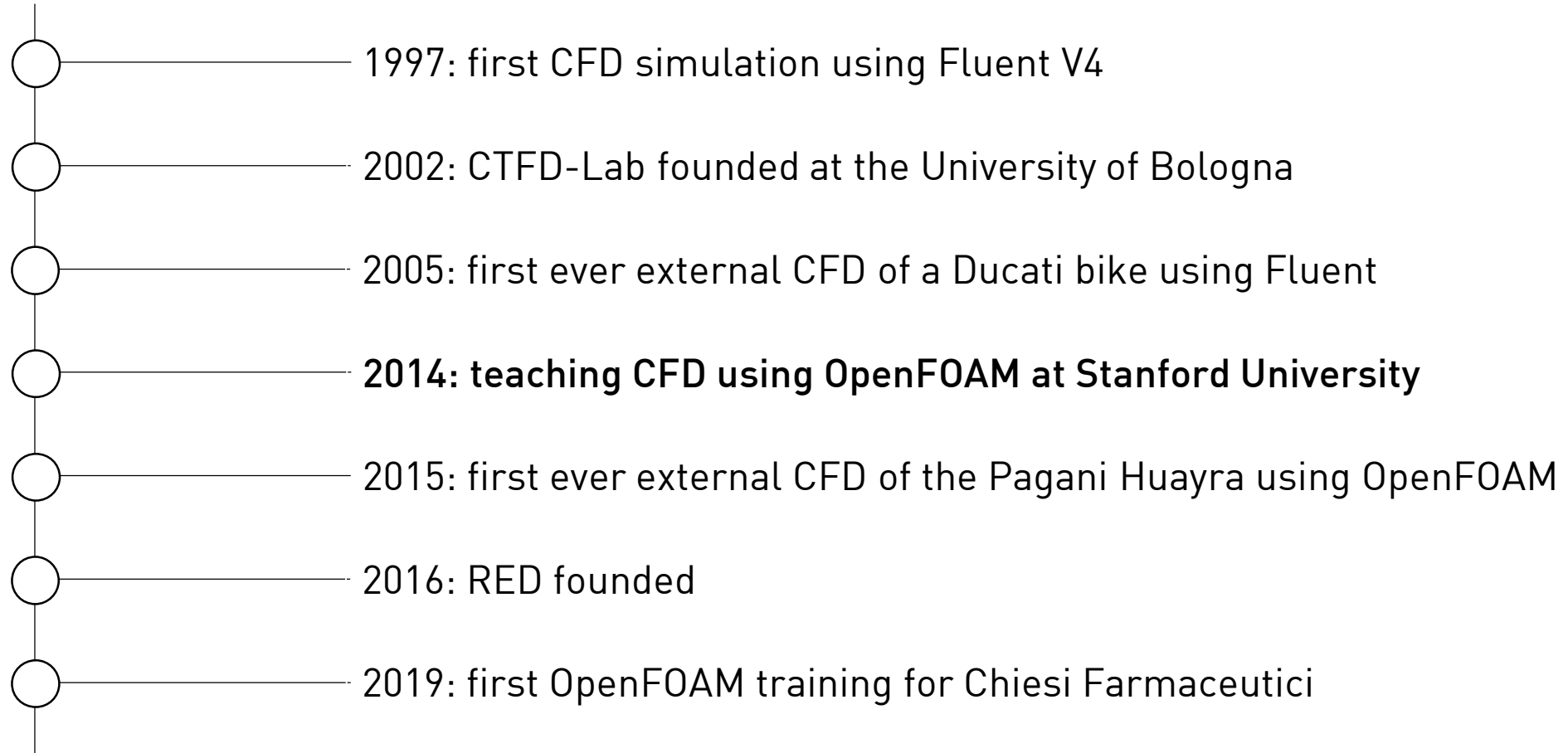
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OpenFOAM in RED

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From medical devices...

Overview

In 2018, we became **partner of Chiesi Farmaceutici S.p.A.** to provide technical support and training in the use of OpenFOAM for the simulation of **medical devices and drug delivery** in the human body as well as for equipment and machinery for **drug production**.

Why OpenFOAM:

“Working with open-source software, like OpenFOAM, allows for accessing **high-quality tools free of charge** as well as for **better integration/optimization with computing platforms** and, above all, to **keep the tools available to research groups** which invested in their development”

- Andrea Benassi, Global Technical Development
Digital, Data & Modeling Dept.



Pressurized Metered Dose Inhaler for asthma treatment.
(courtesy of Chiesi Farmaceutici S.p.A.)

Modeling flashing in a pMDI (1/2)

In a pressurized Metered Dose Inhaler or pMDI, flash-boiling of the liquid propellant stored in the metallic canister forms a **gas/liquid mixture** which, flowing through a nozzle, forms the aerosol emitted from the mouthpiece.

Challenges using OpenFOAM:

- No compressible solver with phase-change (was) available
- Standard phase-change models (strictly) valid only for **homogeneous conditions**
- No heat transfer and no **variable saturation pressure** available in the standard solver



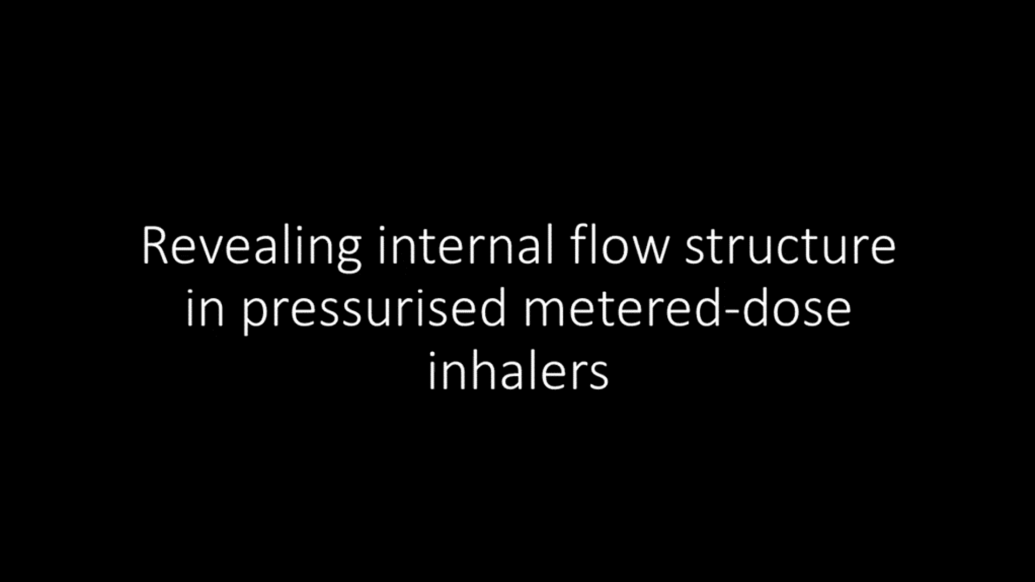
Pressurized Metered Dose Inhaler for asthma treatment.
(courtesy of Chiesi Farmaceutici S.p.A.)

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Challenges using OpenFOAM:

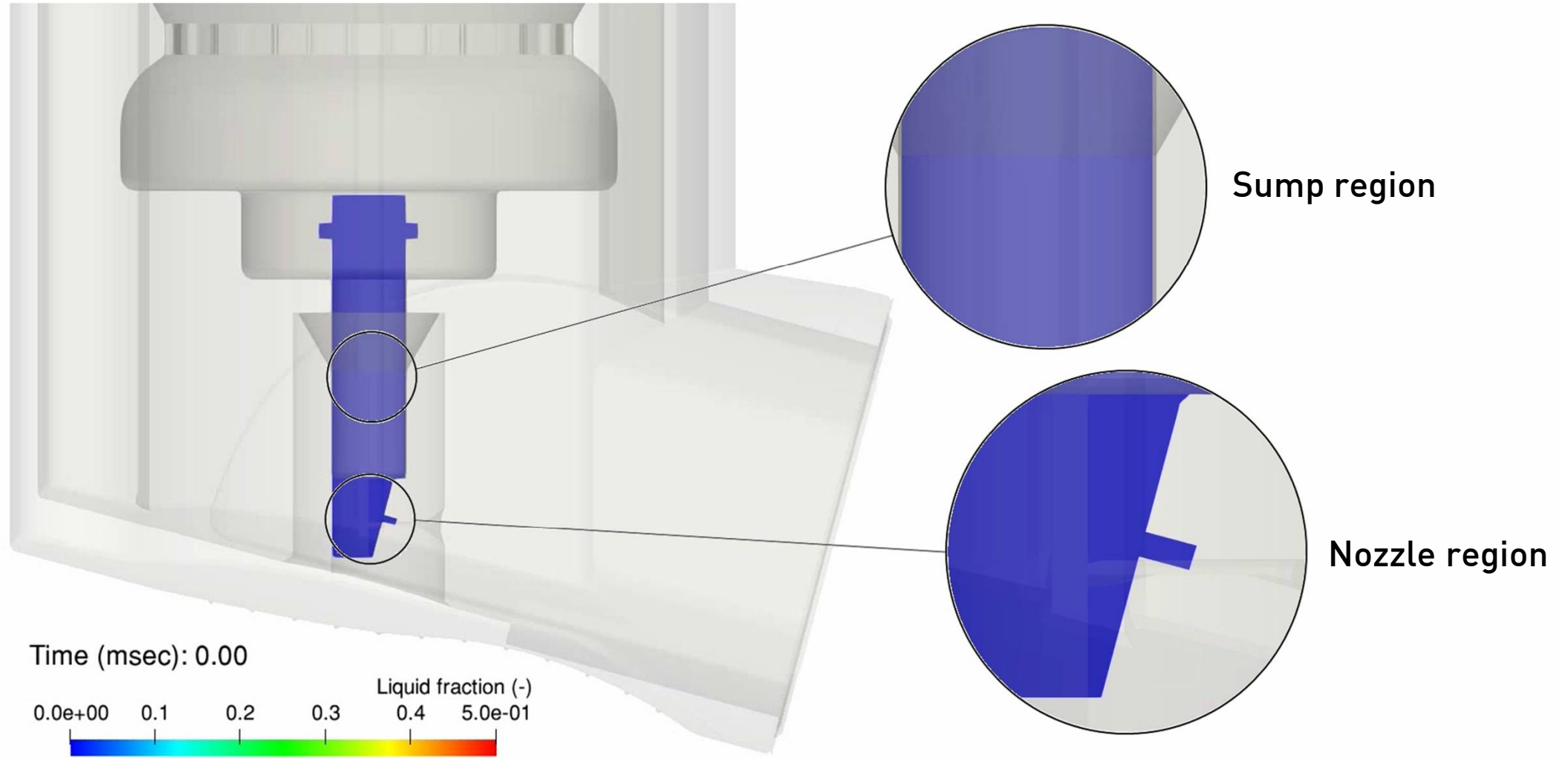
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A black rectangular box containing white text. The text reads: "Revealing internal flow structure in pressurised metered-dose inhalers". This box represents the X-ray visualization mentioned in the caption below it.

Revealing internal flow structure
in pressurised metered-dose
inhalers

X-ray visualization of internal flow structure in a pMDI.
(from Mason-Smith et al., 2017)

Modeling flashing in a pMDI (2/2)



Visualization of velocity field inside the pMDI computed using the CFD model (courtesy of Chiesi Farmaceutici S.p.A.)

Modeling deposition in human airways* (1/3)

Despite the great amount of work in the simulation aerosol particle behavior inside the human respiratory system, certain **assumptions and approximations must be better clarified** and their quantitative impact on the simulated deposition process clearly analyzed.

Here these issues are addressed by means of **RANS simulations of the extra-thoracic airways** evaluating the impact of **steady flow hypothesis, turbulent dispersion and inflow conditions** on particles deposition.

Challenges using OpenFOAM:

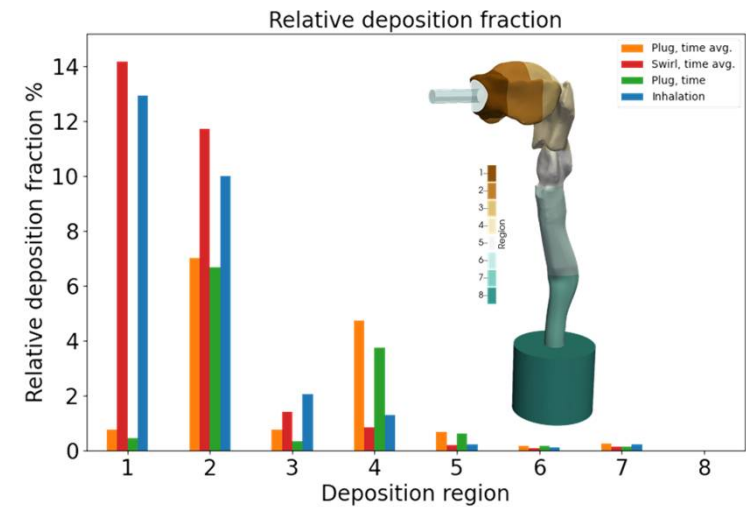
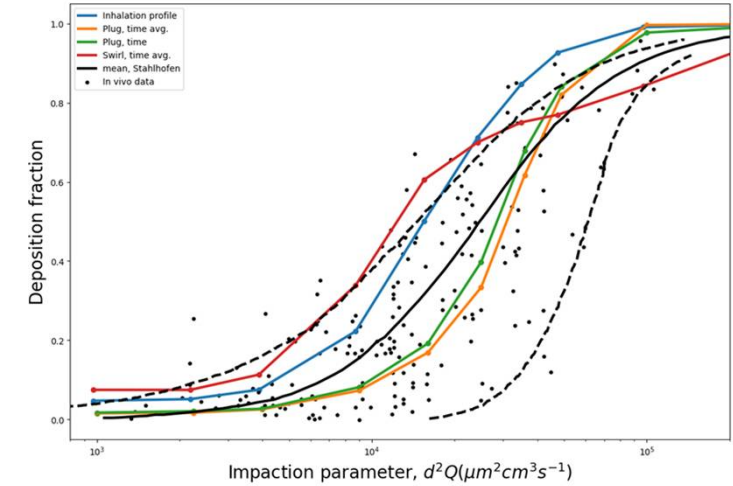
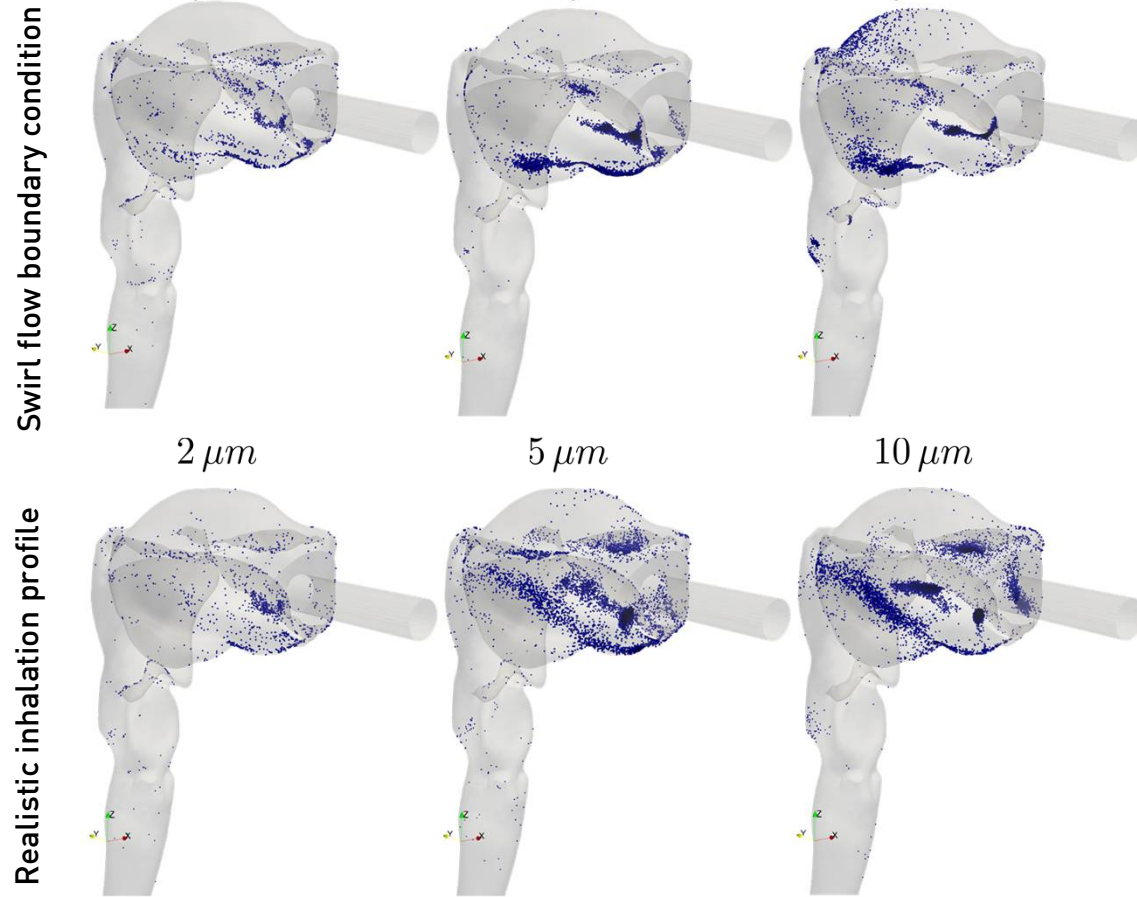
- Mesh generation with snappyHexMesh
- Computational effort and robustness of Lagrangian tracking
- Particles-wall interaction

*in collaboration with SISSA-Trieste and G. H. Spasov (PhD candidate)



Animation of particles deposition in the human airways (courtesy of Chiesi Farmaceutici S.p.A.)

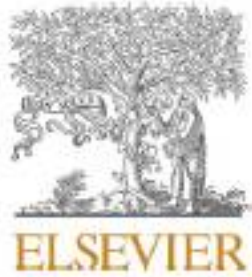
Modeling deposition in human airways (2/3)



Effect of boundary conditions and flow unsteadiness on deposition in the upper airways (courtesy of Chiesi Farmaceutici S.p.A.)

Modeling deposition in human airways (3/3)

International Journal of Pharmaceutics 629 (2022) 122331



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journal homepage: www.elsevier.com/locate/ijpharm



A critical analysis of the CFD-DEM simulation of pharmaceutical aerosols deposition in extra-thoracic airways

G.H. Spasov^{a,c}, R. Rossi^b, A. Vanossi^{a,c}, C. Cottini^d, A. Benassi^{a,d,*}

^a International School for Advanced Studies (SISSA), Trieste, Italy

^b RED Fluid Dynamics, Cagliari, Italy

^c CNR-IOM, Consiglio Nazionale delle Ricerche - Istituto Officina dei Materiali, Trieste, Italy

^d Chiesi Farmaceutici S.p.A., Parma, Italy

...to surfboards design

Overview (1/2)



RED Team during experimental tests. Test locations (clockwise from top left): Portugal, Sardinia, France, Spain.

Overview (2/2)

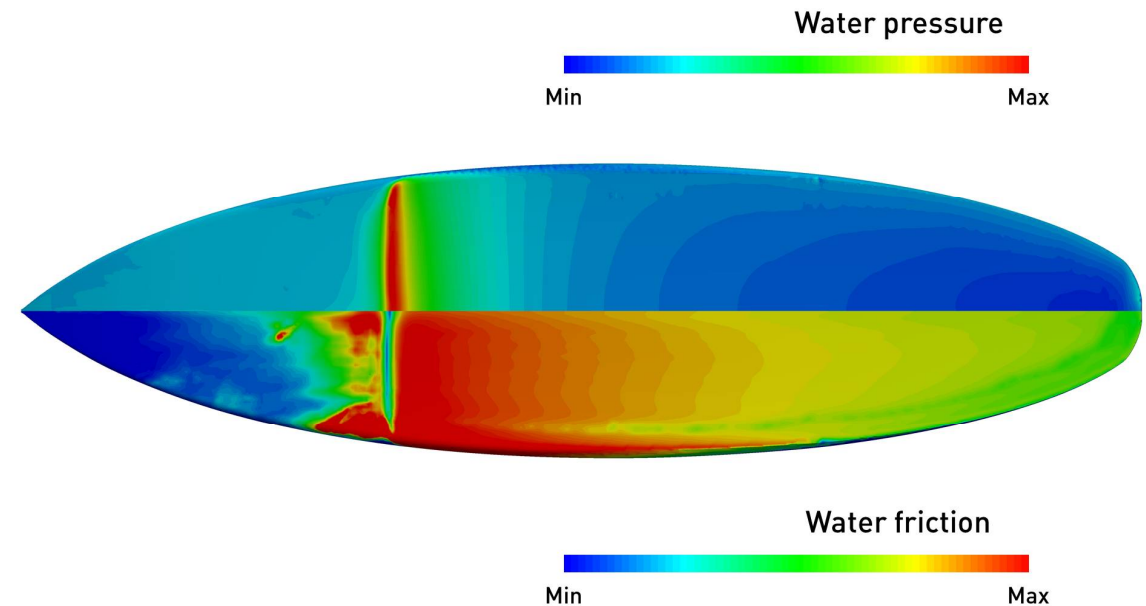
In 2017, we have introduced for the very first time CFD simulations in the surfing industry to allow for predicting the basic performance of designs before they are built.

Why OpenFOAM:

Despite being a billion dollar industry, the development of surfing gear is still driven by experience and investments in technology are very limited, especially in surfboards design

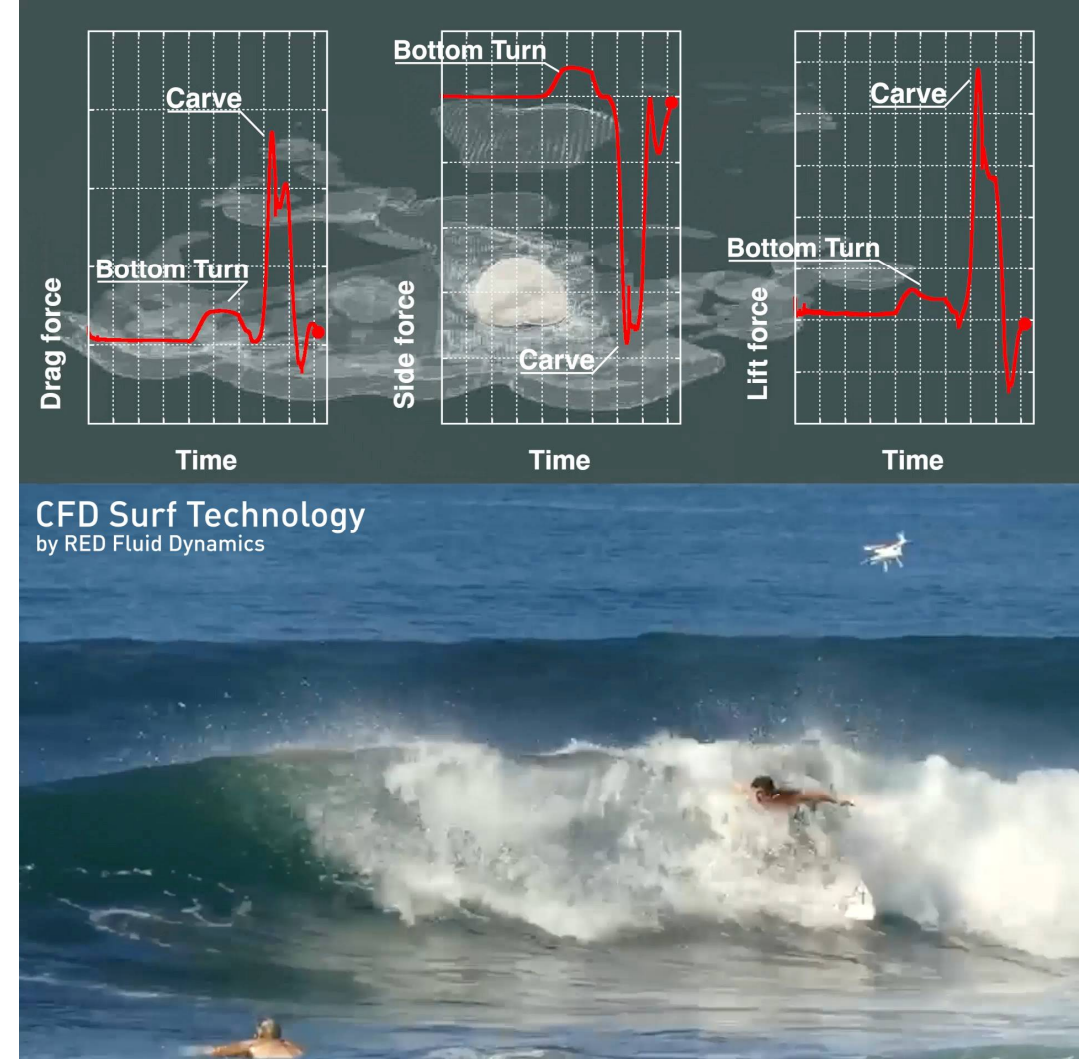
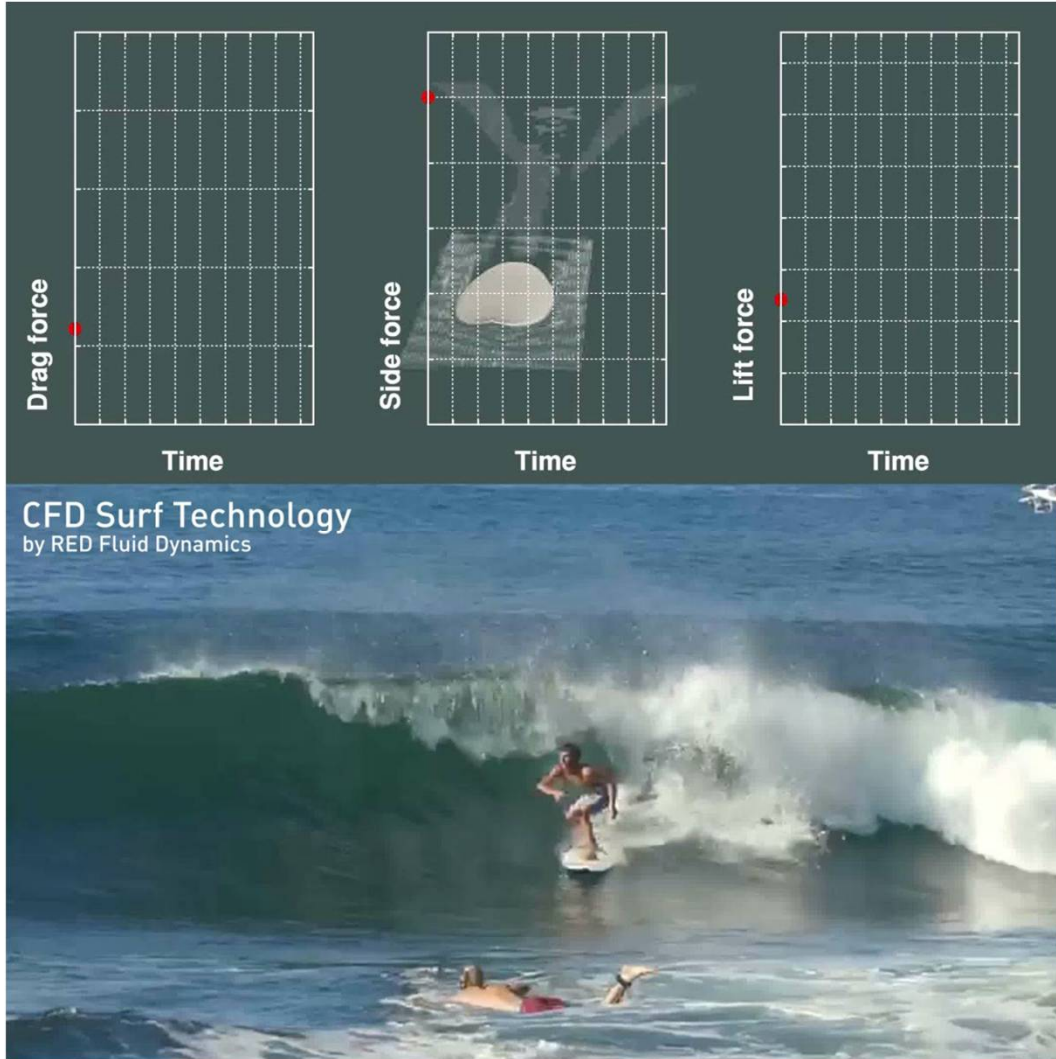
Challenges using OpenFOAM:

- Mesh generation and layers coverage
- Efficient **overset** technology
- Numerical **ventilation**



Static simulation of a surfboard during cruise (courtesy of Sequoia Surfboards)

Throwing some (Open)FOAM



Dynamic simulation of a surfboard during a sequence of maneuvers (courtesy of Sequoia Surfboards)

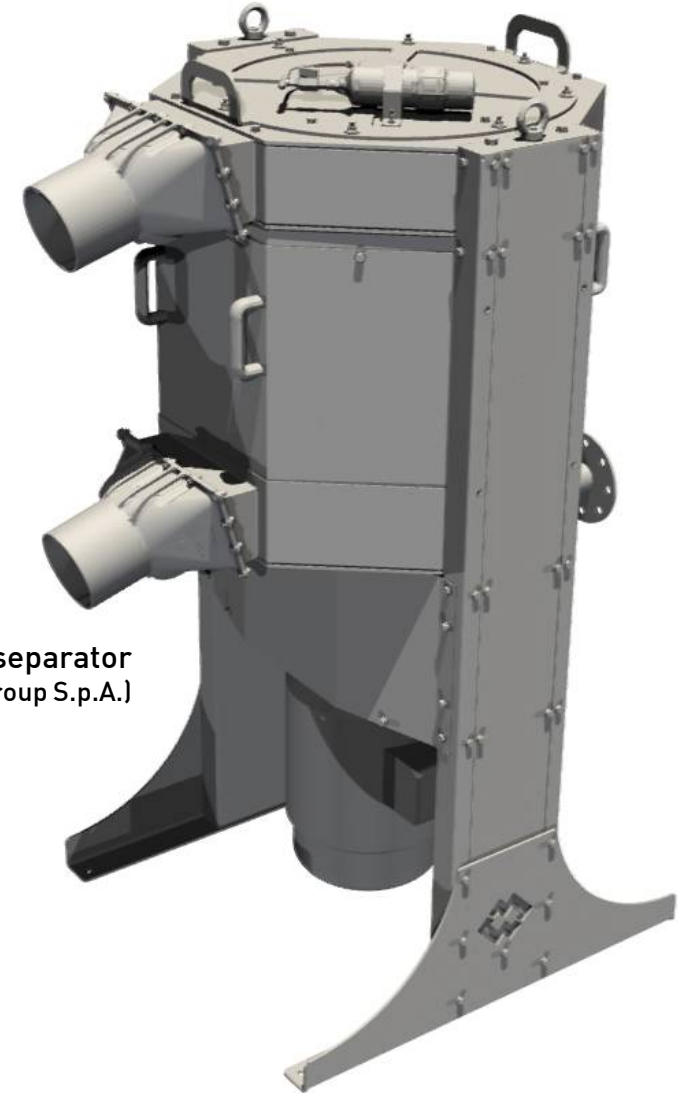
Exploiting the power of OpenFOAM: a case study

Exploiting OpenFOAM: a case study (1/6)

In this case study, OpenFOAM was used for the simulation of the multiphase flow inside a centrifugal liquid/solid separator.

The simulation of the separator required the modeling of many complex flow features:

- Complex geometry
- Turbulent flow regime
- Multiphase flow with gas, liquid and solid phase
- Rotating device
- Microfilter for solid/liquid separation



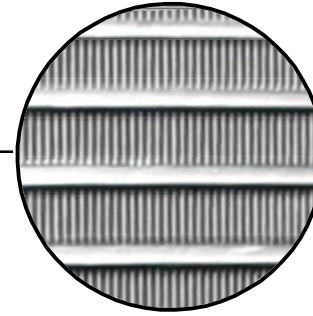
SEPCOM MFT separator
(courtesy of WAM Group S.p.A.)

Exploiting OpenFOAM: a case study (2/6)

Confidential

Animation of the multiphase flow inside the SEPCOM MFT separator
(courtesy of WAM Group S.p.A.)

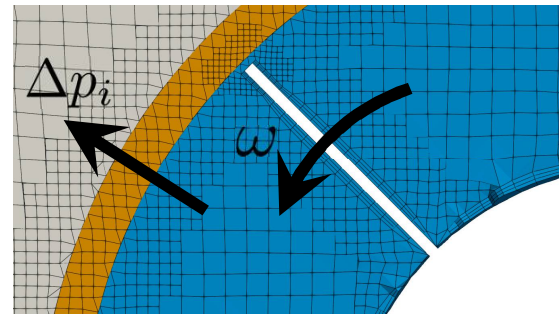
Exploiting OpenFOAM: a case study (3/6)



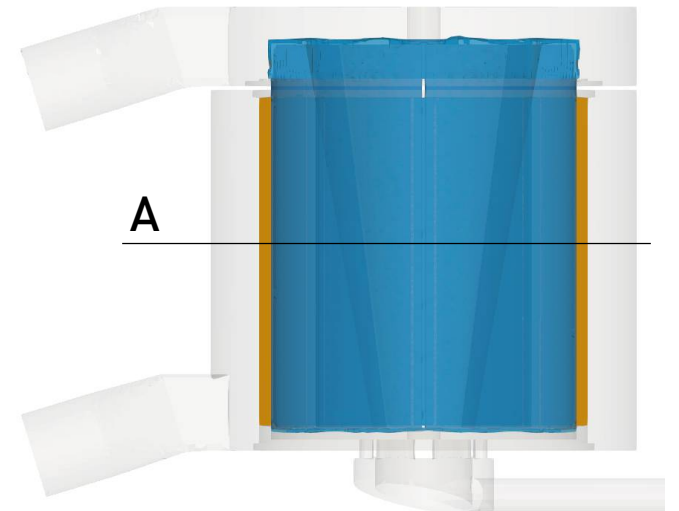
Microfilter modeling

- Porous media (filter/liquid interaction)
- Virtual filter (filter/solid interaction)

Section A

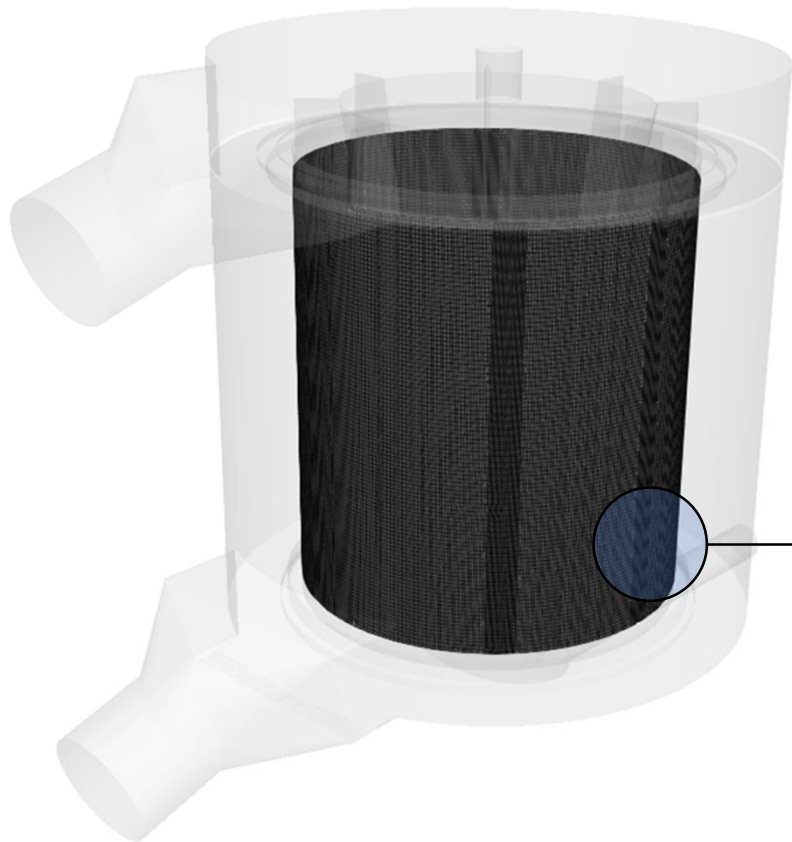


- Porous media
- MRF static region
- MRF rotating region



Exploiting OpenFOAM: a case study (4/6)

The virtual filter was implemented by adding a new `patchInteractionModel` within the `Kinematic` submodels of the `intermediate` Lagrangian library.



```
// calculate impact angle between particle and filter patch (0=tangential, 90=perpendicular)
p.filterHitAngle() = asin((U & nw)/(mag(U)*mag(nw)))*180.0/Foam::constant::mathematical::pi;

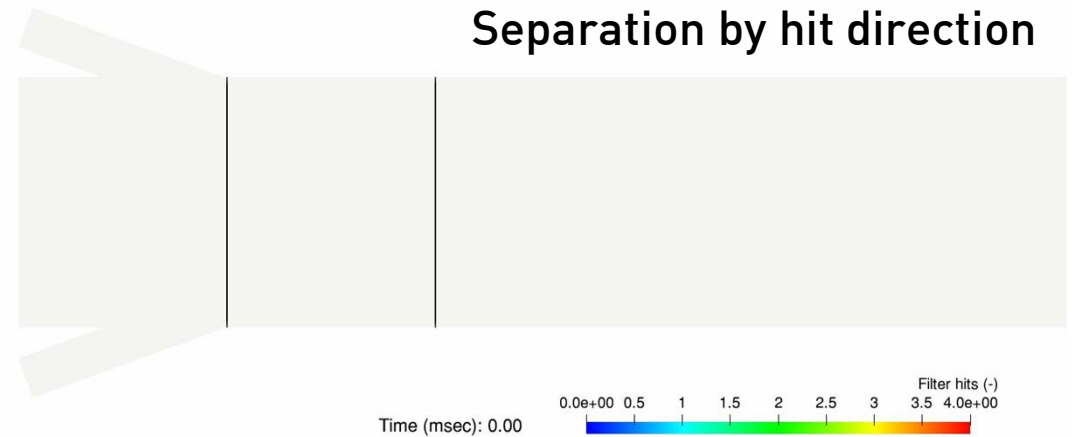
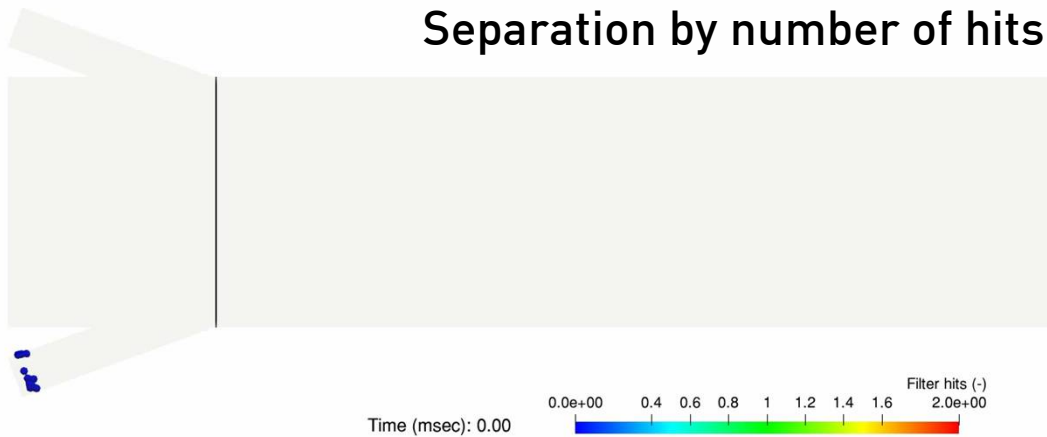
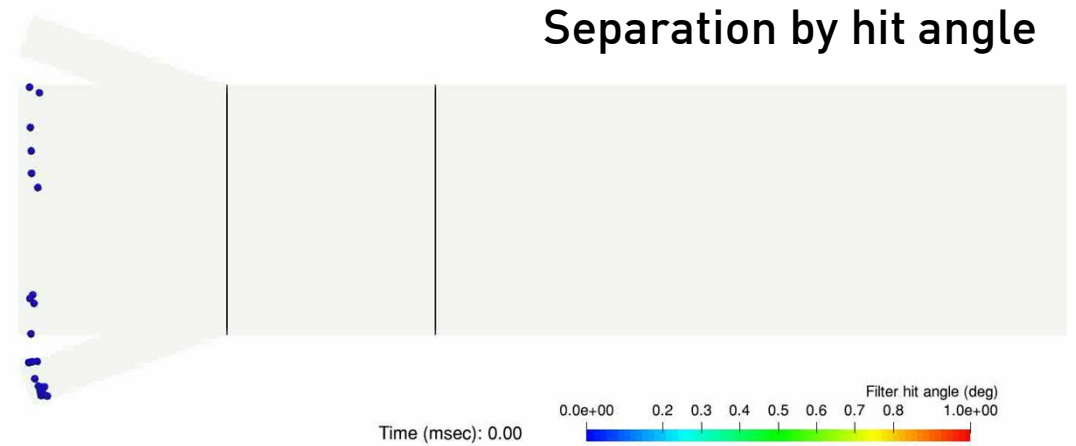
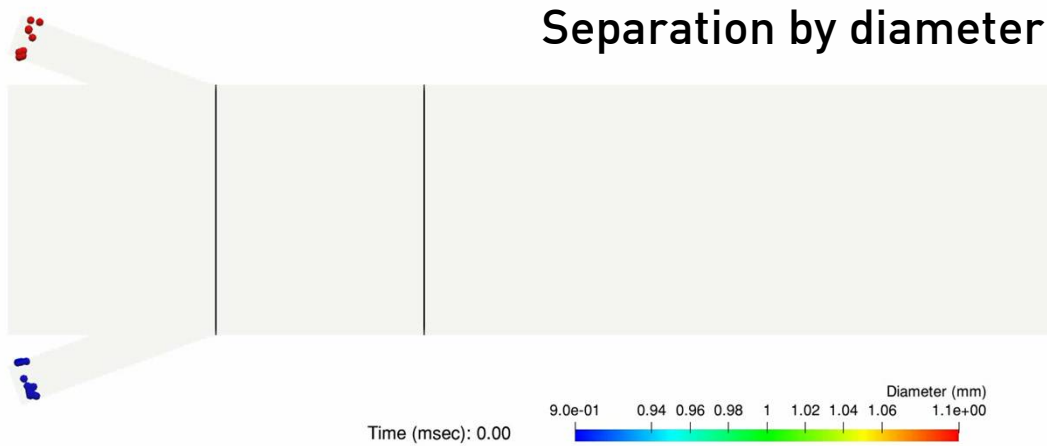
// Let particle move through the filter if diameter smaller or equal than filter size,
// number of hits larger or equal than threshold and hit angle larger or equal than threshold
if (p.d()<=patchData_[patchi].fsize() && p.filterHits()>=patchData_[patchi].fminHits() &&
    p.filterHitAngle()>=patchData_[patchi].fminAngle())
{
    p.filterHits() += 1.0;
    return false;
}
```

Virtual filter parameters

- Average slot opening
- Minimum hit angle
- Minimum number of hits
- Hit direction

Virtual filter patch inside the separator.

Exploiting OpenFOAM: a case study (5/6)



Testing the virtual filter model in a simplified flow and particles setup.

Exploiting OpenFOAM: a case study (6/6)

Confidential

Visualization of the liquid and particles interaction with the rotor and the microfilter
Inside the separator (courtesy of Wam Group S.p.A.)

Final remarks

Final remarks (1/3)

Pros and cons:

- Multidisciplinary consulting only possible thanks to strong academic background
- Very often new features discovered by chance
- Robustness should be improved
- We get paid to learn
- Never gets boring

Wishlist:

- Solvers unification by major flow physics (as in upcoming 11.0 release)
- Full layer coverage with snappyHexMesh (i.e. Engys like)
- Improved Lagrangian tracking algorithm
- Efficient overset technology

Final remarks (2/3)

This is an early access version, the complete PDF, HTML, and XML versions will be available soon.

Open Access

Review

A Review of Laboratory and Numerical Techniques to Simulate Turbulent Flows

by  Simone Ferrari ^{1,*}  ,  Riccardo Rossi ²  and  Annalisa Di Bernardino ³ 

¹ Department of Civil-Environmental Engineering and Architecture (DICAAR), University of Cagliari, 09123 Cagliari, Italy

² RED Fluid Dynamics, 09127 Cagliari, Italy

³ Physics Department, Sapienza University, 00185 Rome, Italy

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Academic Editor: Artur Blaszczuk

Energies **2022**, *15*(20), 7580; <https://doi.org/10.3390/en15207580> (registering DOI)

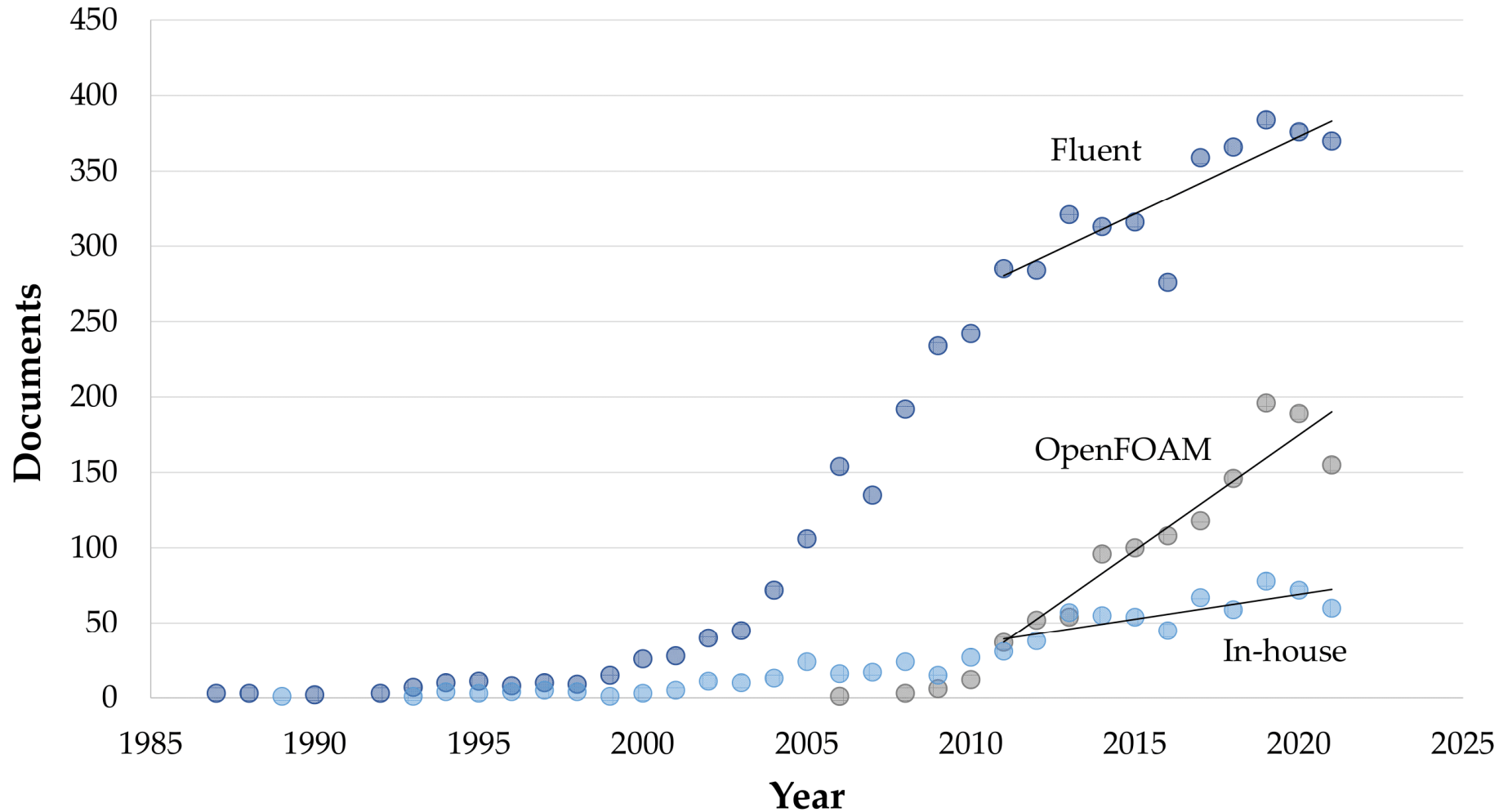
Received: 18 July 2022 / Revised: 23 September 2022 / Accepted: 10 October 2022 / Published: 14 October 2022

(This article belongs to the Section A3: Wind, Wave and Tidal Energy)

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Citation Export

Final remarks (3/3)



Statistics of papers published in indexed scientific journals with turbulence, simulation, and software types in title, abstract, or keywords (source: Scopus.com).

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The image shows a LinkedIn profile for RED Fluid Dynamics. The profile header features a blue background with a white network diagram. The company logo, a red square with 'RED Fluid Dynamics' in white, is on the left. The name 'RED Fluid Dynamics' is in large black text, with 'Mechanical Or Industrial Engineering · 550 followers' below it. A 'Visit website' button is on the left. On the right, it says 'Following' with a checkmark and three dots, and 'Enrico & 1 other connection work here' with a profile picture and 'See all 3 employees on LinkedIn' link.


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In a time where companies are struggling worldwide due to the ongoing crisis and in some cases even forced to shut down their operations, we are proud to provide our client with state of the art CFD models and tools that can be used remotely to virtually keep exploring and testing their ideas and design concepts.

In the surfing world, we are helping companies like Firewire Surfboards, Slater Designs, Futures Fins, Dakine and more to bring innovation in the hydrodynamic design of surfboards, surfboards fins and surf gear.

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